

**SECTION 1 - IDENTIFICATION OF THE MATERIAL AND SUPPLIER**

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**Chemical nature:** Chlorinated hydrocarbon.

**Trade Name:** **Perchloroethylene**

**Product Use:** Principally dry cleaning solvent and Vapour degreasing solvent. Other applications exist.

**Creation Date:** **August, 2005**

**This version issued:** **September, 2025**

**Poisons Information Centre: Phone 13 1126 from anywhere in Australia**

**Section 2 - Hazards Identification****Statement of Hazardous Nature****SUSMP Classification:** S6**ADG Classification:** Class 6.1: Toxic substances.**UN Number:** 1897, TETRACHLOROETHYLENE**GHS Signal word: WARNING**

Specific target organ toxicity (single exposure) – category 3

Carcinogenicity – category 2

Hazardous to the aquatic environment (chronic) – category 2

**HAZARD STATEMENT:**

AUH066: Repeated exposure may cause skin dryness or cracking.

H336: May cause drowsiness or dizziness.

H351: Suspected of causing cancer.

H411: Toxic to aquatic life with long lasting effects.

**PREVENTION**

P102: Keep out of reach of children.

P201: Obtain special instructions before use.

P202: Do not handle until all safety precautions have been read and understood.

P261: Avoid breathing fumes, mists, vapours or spray.

P262: Do not get in eyes, on skin, or on clothing.

P264: Wash contacted areas thoroughly after handling.

P270: Do not eat, drink or smoke when using this product.

P271: Use only outdoors or in a well ventilated area.

P273: Avoid release to the environment.

P280: Wear protective gloves, protective clothing and eye or face protection.

**RESPONSE**

P337: If eye irritation persists: seek medical attention.

P361: Remove all contaminated clothing immediately.

P363: Wash contaminated clothing before reuse.

P301+P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P308+P313: If exposed or concerned: Get medical advice.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog.

**STORAGE**

P411: Store at temperatures not exceeding 30°C.

P403+P233: Store in a well-ventilated place. Keep container tightly closed.

**DISPOSAL****SAFETY DATA SHEET**

P501: If product can not be recycled, consider controlled incineration, or contact a specialist waste disposal company (see Section 13 of this SDS).

## Emergency Overview

**Physical Description & Colour:** Clear, colourless liquid.

**Odour:** Pleasant, ether-like odour.

**Major Health Hazards:** may cause irreversible effects.

## Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Perchloroethylene	127-18-4	pure *	340	1020

\* Commercially pure.

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that should not be exceeded for more than 15 minutes and should not be repeated for more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

## Section 4 - First Aid Measures

### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice.

**Skin Contact:** Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

**Eye Contact:** No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting; rinse mouth thoroughly with water and contact a Poisons Information Centre, or call a doctor at once. Give activated charcoal if instructed.

## Section 5 - Fire Fighting Measures

**Fire and Explosion Hazards:** There is no risk of an explosion from this product under normal circumstances if it is involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** Water fog or fine spray is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

**Flammability Class:** No data.

## Section 6 - Accidental Release Measures

**Accidental release:** In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include rubber, PVC, Nitrile. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a type A cartridge, suitable for organic vapours. Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Because of the toxicity of this product, special personal care should be taken in any cleanup operation.

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Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

## Section 7 - Handling and Storage

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

## Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

<b>SWA Exposure Limits</b>	<b>TWA (mg/m<sup>3</sup>)</b>	<b>STEL (mg/m<sup>3</sup>)</b>
Perchloroethylene	340	1020

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used where there is ventilation that is adequate to keep exposure below the TWA levels. If necessary, use a fan.

**Eye Protection:** Eye protection such as protective glasses or goggles is recommended when this product is being used.

**Skin Protection:** You should avoid contact even with mild skin irritants. Therefore you should wear suitable impervious elbow-length gloves and facial protection when handling this product. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: rubber, PVC, nitrile.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Safety deluge showers should, if practical, be provided near to where this product is being used.

## Section 9 - Physical and Chemical Properties:

<b>Physical Description &amp; colour:</b>	Clear, colourless liquid.
<b>Odour:</b>	Ether-like odour.
<b>Boiling Point:</b>	121°C at 100kPa
<b>Flash point:</b>	Not flammable.
<b>Upper Flammability Limit:</b>	No data.
<b>Lower Flammability Limit:</b>	No data.
<b>Autoignition temperature:</b>	No data.
<b>Freezing/Melting Point:</b>	-23°C
<b>Volatiles:</b>	Slowly volatile at 100°C, but completely volatile at higher temperatures.
<b>Vapour Pressure:</b>	10kPa at 54°C
<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	1.619 at 22°C
<b>Water Solubility:</b>	0.15g/L at 20°C
<b>pH:</b>	No data.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.

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**Evaporation Rate:** No data.  
**Coeff Oil/water distribution:** No data  
**Particle Characteristics:** Not applicable to liquids.

## Section 10 - Stability and Reactivity

**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

**Conditions to Avoid:** Avoid direct sunlight or ultraviolet sources. Avoid open flames, welding arcs, or other high temperature sources which induce thermal decomposition. High energy sources such as welding arcs can cause degradation generating chlorine, hydrogen chloride and possible phosgene, and should be avoided. Avoid contact with metals such as: aluminium powders, magnesium powders, potassium, sodium, and zinc powder. Avoid unintended contact with amines. Avoid contact with strong bases and strong oxidisers. Avoid prolonged contact with or storage in aluminium or its alloys.

**Incompatibilities:** strong acids, strong bases, strong oxidising agents.

**Fire Decomposition:** Carbon dioxide, and if combustion is incomplete, carbon monoxide and smoke. Hydrogen chloride gas, other compounds of chlorine. Water. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

## Section 11 - Toxicological Information

The major route of absorption of Perchloroethylene (PCE) is through the Lung: 80% to 90% of inhaled vapour is absorbed. Skin exposure can appreciably increase absorption. For example, immersion of one thumb in PCE gives an exposure equivalent to breathing about 10 ppm. Additionally, exercising while exposed increases uptake by 50% to 300% or more as compared to a resting state.

The excretion of PCE is mostly (80-98%) through exhalation of the unchanged compound through the lung. About 2% of an absorbed dose is metabolized to trichloroacetic acid (TCA), which is excreted in the urine. TCA, because of its binding to serum albumin, can be detected in the blood or urine for a fairly long time, and has a half-life of about three days. It is important to note that the metabolism of PCE to trichloroacetic acid is inhibited by ethanol use; thus, a low TCA level cannot be used to assure safe exposure levels of PCE if the victim also uses alcohol.

The half-life of PCE in the blood is not simply determined. Initially, within a few hours of typical occupational exposure, the concentration of PCE measured in blood or expired air drops rapidly, with a half-life of just a few hours. However, one or two days after exposure has ceased, the decline of PCE levels measured in the same way becomes much slower, with a half-life approaching 3 days.

There is more fat storage of PCE than other chlorinated solvents such as trichloroethylene or methyl chloroform. This may be responsible for its complex excretion behaviour. Due to this fat storage, repeated exposures generally give rise to higher blood levels of PCE as measured a few days after exposure, than do single exposures.

Perchloroethylene has been shown to increase the rate of spontaneously occurring malignant tumours in certain laboratory rats and mice. Other long-term inhalation studies in rats failed to show tumourigenic response.

Epidemiology studies are limited and have not established an association between perchloroethylene exposure and cancer. Perchloroethylene is not believed to pose a measurable carcinogenic risk to man when handled as recommended.

Birth defects are unlikely. Exposures having no effect on the mother should have no effect on the foetus. Did not cause birth defects in animals, other effects were seen in the foetus only at doses which caused toxic effects to the mother.

## Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Perchloroethylene	H351, H411
<ul style="list-style-type: none"><li>• Carcinogenicity – category 2</li><li>• Hazardous to the aquatic environment (chronic) – category 2</li></ul>	

## Potential Health Effects

Signs and symptoms of excessive exposure may be central nervous system effects and anaesthetic or narcotic effects. Observations in animals include liver and kidney effects.

### Inhalation

**Short Term Exposure:** In confined or poorly ventilated areas vapours can readily accumulate and can cause unconsciousness and death. Dizziness may occur at 200 ppm; progressively higher levels may also cause nasal

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irritation, nausea, incoordination, drunkenness; and over 1000 ppm, unconsciousness and death. A single brief (minutes) inhalation exposure to levels above 6000 ppm may be immediately fatal. Based on structural analogy and/or equivocal data in animals, excessive exposure may potentially increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats.) Alcohol consumed before or after exposure may increase adverse effects.  
**Long Term Exposure:** No data for health effects associated with long term inhalation.

**Skin Contact:**

**Short term exposure:** Short single exposure not likely to cause significant skin irritation. Prolonged or repeated exposure may cause skin irritation, even a burn. A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts.

**Long Term exposure:** Repeated contact may cause drying or flaking of skin.

**Eye Contact:**

**Short term exposure:** This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.

**Long Term exposure:** No data for health effects associated with long term eye exposure.

**Ingestion:**

**Short term exposure:** Significant oral exposure is considered to be unlikely. Available data shows that this product is toxic, but further symptoms are not available. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.

**Long Term exposure:** No data for health effects associated with long term ingestion.

**Carcinogen Status:**

**SWA:** Perchloroethylene is classified by SWA as a Class 3 Carcinogen, possibly carcinogenic to humans. See the SWA website for further details. A web address has not been provided as addresses frequently change.

**NTP:** Perchloroethylene is classified by NTP as reasonably anticipated to be carcinogenic to humans.

See the NTP website for further details. A web address has not been provided as addresses frequently change.

**IARC:** Perchloroethylene is classed 2a by IARC - probably carcinogenic to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

## Section 12 - Ecological Information

Toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment. Chlorinated solvents have a relatively short life-time in the atmosphere. If spilt into water or soil, trichloroethylene will usually evaporate into the air, where it is quickly broken down. Perchloroethylene and trichloroethylene display very slow biodegradation and responsible end-users will be very careful to avoid spillages.

## Section 13 - Disposal Considerations

**Disposal:** Containers should be emptied as completely as practical before disposal. If possible, recycle containers either in-house or send to recycle company. If this is not practical, send to a commercial waste disposal site. Please do NOT dispose into sewers or waterways.

Chemical additions, processing, storage, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate.

**Contaminated Packaging:**

Any disposal of contaminated packaging and washings must be in accordance with State, Territory and/or local government regulations. After labelling has been removed, empty containers can be sent for recycling or disposal. If the container is reconditioned, the reconditioning company should be made aware of the nature of the original contents.

## Section 14 - Transport Information

**Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.**

**UN Number:** 1897, TETRACHLOROETHYLENE

**Hazchem Code:** 2Z

**Special Provisions:** None allocated

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 6.1, Toxic Substances.

**Packing Group:** III

**Packing Instruction:** P001, IBC03, LP01

Class 6 Toxic Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 3 (Flammable Liquids where the Flammable Liquid is nitromethane), 5.1 (Oxidising Agents

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where the Toxic Substances are Fire Risk Substances), 5.2 (Organic Peroxides where the Toxic Substances are Fire Risk Substances), 8 (Corrosive Substances where the Toxic Substances are cyanides and the Corrosives are acids), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes, 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Toxic Gases), 3 (Flammable liquids, except where the flammable liquid is nitromethane), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents except where the Toxic Substances are Fire Risk Substances), 5.2 (Organic Peroxides except where the Toxic Substances are Fire Risk Substances), 7 (Radioactive Substances), 8 (Corrosive Substances except where the Toxic Substances are cyanides and the Corrosives are acids), 9 (Miscellaneous Dangerous Goods)

## Section 15 - Regulatory Information

**AIC:** This product is compliant with AICIS regulations.

The following ingredient: Perchloroethylene, is mentioned in the SUSMP.

## Section 16 - Other Information

**This SDS contains only safety-related information. For other data see product literature.**

### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail, 7th Edition
<b>AIC</b>	Australian Inventory of Industrial Chemicals
<b>CAS Number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7  
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